Spec No.: ZTT 18-88240



TECHNICAL SPECIFICATION

| | Optic | al Ground | Wire | |
|---------|---------------|-----------|-----------|----------|
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | - |
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| | | | | |
| A | June 30, 2018 | Linda | Lemon | Felix |
| Version | Date | Prepared | Reviewed | Approved |

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1.GENERAL

1.1 SCOPE

This specification covers Optical Ground Wire Cables (OPGW) for the installation on high voltage overhead power lines. The cable contains optical fibers for data transmission and telecom purposes and is installed instead of a ground wire.

The specification describes the basic design of an OPGW-cable with its main components: the fibers, the optical fiber unit and the cable armoring. Furthermore this specification contains information concerning the quality assurance during manufacturing, the final acceptance tests, the type tests and the packaging. Any technical data mentioned in this product specification serve for describing the product only and should not be understood as an assurance of properties.

1.2 Cable Description

Cable which has the dual performance functions of a conventional ground wire with telecommunication capabilities.

1.3 Quality

ZTT ensures a continuing level of quality in our cable products through several quality control programs including ISO 9001.

1.4 Reliability

ZTT ensures product reliability through rigorous qualification testing of each product family. Both initial and periodic qualification testing are performed to assure the cable's performance and durability in the field environments.

1.5 Reference

The cable which ZTT offered are designed, manufactured and tested according to international standards as follows:

| IEC 60793-1 | Optical fiber Part 1: Generic specifications | | | | | | |
|----------------|--|--|--|--|--|--|--|
| IEC 60793-2 | Optical fiber Part 2: Product specifications | | | | | | |
| ITU-T G.652 | Characteristics of a single-mode optical fiber cable | | | | | | |
| ITU-T G.655 | Characteristics of a non-zero dispersion-shifted single-mode optical fiber and | | | | | | |
| 110-1 0.000 | cable | | | | | | |
| EIA/TIA 598 B | Color code of fiber optic cables | | | | | | |
| IEC 60794-4-10 | Aerial optical cables along electrical | | | | | | |
| 1EC 00794-4-10 | power lines – Family specification for OPGW | | | | | | |
| IEC 60794-1-2 | Optical fiber cables-Part 1-2: Generic specification-Basic optical cable test | | | | | | |
| 120 007 94-1-2 | procedures | | | | | | |
| IEEE1138-2009 | IEEE Standard for testing and performance for optical ground wire (OPGW) for | | | | | | |
| ILLL1130-2009 | use on electric utility power lines | | | | | | |
| IEC 61232 | Aluminum – clad steel wire for electrical purposes | | | | | | |
| IEC 60104 | Aluminum magnesium-silicon alloy wire for overhead line conductors | | | | | | |
| IEC 61089 | Round wire concentric lay overhead electrical stranded conductors | | | | | | |
| | | | | | | | |



2. OPTICAL FIBER

The optical fiber is made of high pure silica and germanium doped silica. UV curable acrylate material is applied over fiber cladding as optical fiber primary protective coating. The detail data of optical fiber performance are shown in the following table.

Optical fiber uses special spun device successfully controlled the value of PMD, and makes sure that it can keep stable in cabling.

| Category | Description | Specifications | |
|-------------------------------|--|------------------------------------|--|
| Category | Description | After cabling | |
| | Attenuation @1310 nm | ≤ 0.36 dB/km | |
| | Attenuation @1550 nm | ≤ 0.22 dB/km | |
| | Zero Dispersion Wavelength | 1300~1324 nm | |
| | Zero Dispersion Slope | 0.073~0.092 ps/nm ^{2.} km | |
| Optical Specifications | PMD Link value | ≤0.2 ps/√km | |
| | Cable Cutoff Wavelength (λ_{cc}) | ≤1260 nm | |
| | Macro bending Loss | | |
| | (100 turns; Ф50 mm) @1550 nm (100 turns; Ф50 mm) @1625 nm | ≤ 0.05 dB ≤ 0.10 dB | |
| | Mode Field Diameter @1310 nm | 9.2±0.4µm | |
| | Cladding Diameter | 125 ±0.7μm | |
| Dimensional Specifications | Core/clad concentricity error | ≤0.6µm | |
| | Cladding Non-Circularity | ≤1% | |
| Mechanical Specifications | Proof stress | ≥0.69Gpa | |

G.652D Fiber in cable



3. CABLE STRUCTURAL DRAWING

| ZTT | | | Type | 1 | | Serial No: | ZTT2018 | -88240 |
|----------------|---|----------------------|-----------------|----------------------|-----------------|----------------|------------|--------------------|
| ZhongTian | OPGW Cable Specifications | | | | | Bid No: | OPG | W |
| Cable Type: | | OPGW - 48 | G652-/ | AST-65 [24.1;43 | .7] | ELNR.:10 (| 09 91 | |
| | | \sim | \frown | _ | | AS wire | | |
| | | | \leq | | | Optical fibers | and Gel | |
| | | \sim (\cdot | $ \mathbf{N} $ | | | SUS tube | | |
| | | | :# | | | AL-covered la | iyer | |
| | | | | 7 | | AA wire | - | |
| | | \bigvee | $ \rightarrow $ |] | | | | |
| | | \bigcirc | \bigcirc | | | | | |
| | | Material | No | Material | No. | Mate | erial Dia. | |
| | Fiber | G.652 | 48 | | | | | |
| OPGW | US Tube | SUS | 1 | | รเ | JS outer-Dia. | 3.50 | mm |
| Structure | AL-tube | | 1 | Inner-Dia. | 3.70 | Outer-Dia. | 5.80 | mm |
| | Layer1 | 20.3%AS wire | 2 | AA wire | 8 | Diameter | 2.50 | mm |
| | | | | | | | | |
| | according | g to IEC60794 | -4-1, IE | EE-1138 standard | ds | | | |
| | | - | | ver is right hand(Z- | | ing) | | |
| | Cable Dia | | | | | | 10.80 | mm |
| | Cable W | eight | | | | | 241 | kg/km mm² |
| | Supportir | Section of AS | ion Wire | 9.82 | mm ² | | 64.8 | mm ⁻ |
| | | Section of AA | Wire | 9.82 39.27 | mm ² | | | |
| | | Section of AL | | 15.67 | mm ² | | | |
| | Rated Te | ensile Strength | ı (RTS) | | | | 24.1 | kN |
| Technical Data | Modulus | of Elasticity (E | E-Modul | us) | | | 77.5 | kN/mm ² |
| | Thormol | Elenastion Co | officien | + | | | 10.0 | A 0-6100 |
| | Permissi | ble Maximum | Workin | g Stress (40% RT | S) | | 148.8 | N/mm ² |
| | Everyday | / Stress (EDS | S) (16%- | ~25% RTS) | | 59.5 | ~93 | N/mm² |
| | DC Resis | | | | | | | |
| | | ne Current | | | | | | |
| | Short Tin | ne Current Ca | pacity | (20℃~200℃) | | | 43.7 | |
| | wiinimum | Bending Rad | | | | | 162 | |
| Temperature | Installatio | n | | Operating: | | -10 |)℃ ~ +50 | |
| - | | tation and Op | eration | | | |)°C ~ +80 | |
| | | | | Values | | | | - |
| | Remarks: All Sizes and Values are Nominal Values Diameter Tolerance: ±1%; Weight Tolerance: ±2%; | | | | | | | |
| - | Diameter | Tolerance. $\pm 1\%$ | s; weig | | | | | |



| | | | Type 2 | | | Serial No: | ZTT2018-882 |
|-------------------|---|--|---|--|--|---|--|
| ZhongTian | | OPGW Cab | ole Spe | cifications | | Bid No: | OPGW |
| Cable Type | : | OPGW - 480 | G652-A | ST-81 [67.2;55 | .2] | ELNR.: 10 (| 009 92 |
| | | | | | | AA wire | |
| | | | | | | Optical fibers | and Gel |
| | / | | \mathcal{H} | | | SUS tube | |
| | (| | | | | AL-covered la | iyer |
| | | | A | | | AS wire | <u> </u> |
| | | | | | | AS wile | |
| | | Material | No | Material | No. | | erial Dia. |
| | Fiber | | No 48 | Material | | | erial Dia. |
| OPGW | Fiber US Tube | | | | No. | | erial Dia. 3.50 mm |
| OPGW Structure | US Tube AL-tube | G.652 SUS | | Material Inner-Dia. | No. St 3.70 | Mate | |
| | US Tube AL-tube | G.652 | | | No. | Mate JS outer-Dia. | 3.50 mm |
| | US Tube AL-tube | G.652 SUS | | Inner-Dia. | No. St 3.70 | Mate JS outer-Dia. Outer-Dia. | 3.50 mm 6.00 mm |
| | US Tube AL-tube Layer1 | G.652 SUS 20.3%AS wire | 48 1 1 7 | Inner-Dia. | No. | Mate JS outer-Dia. Outer-Dia. | 3.50 mm 6.00 mm |
| | US Tube AL-tube Layer1 | G.652 SUS 20.3%AS wire g to IEC60794 | 48 1 7 -4-1, IEE | Inner-Dia. AA wire | No | Mate JS outer-Dia. Outer-Dia. Diameter | 3.50 mm 6.00 mm |
| | US Tube AL-tube Layer1 | G.652 SUS 20.3%AS wire g to IEC60794 g direction of c | 48 1 7 -4-1, IEE | Inner-Dia. AA wire E-1138 standard | No | Mate JS outer-Dia. Outer-Dia. Diameter | 3.50 mm 6.00 mm |
| | US Tube AL-tube Layer1 according Stranding Cable Dia Cable We | G.652 SUS 20.3%AS wire g to IEC60794 g direction of o ameter eight | 48 1 7 -4-1, IEE puter laye | Inner-Dia. AA wire E-1138 standard | No | Mate JS outer-Dia. Outer-Dia. Diameter | 3.50 mm 6.00 mm 3.00 mm 12.00 mm 435 kg/kl |
| | US Tube AL-tube Layer1 according Stranding Cable Dia Cable We | G.652 SUS 20.3%AS wire g to IEC60794 g direction of c ameter | 48 1 7 -4-1, IEE puter laye | Inner-Dia. AA wire E-1138 standard | No. St 3.70 2 Is Strand | Mate JS outer-Dia. Outer-Dia. Diameter | 3.50 mm 6.00 mm 3.00 mm 12.00 mm |

| according | | | | | | | | | |
|--|---|---|--|---|--|---|--|--|--|
| Stranding | | | | | | | | | |
| Cable Dia | ameter | | | | | 12.00 | mm | | |
| Cable We | | | 435 | kg/km | | | | | |
| Supportin | ng Cross Section | | | | mm ² | | | | |
| | Section of AS Wire | | 49.48 mm ² | 2 | | | | | |
| | Section of AA Wire | | 14.14 mm ² |) - | | | | | |
| | Section of AL Tube | | 17.52 mm ² | 2 | | | | | |
| Rated Te | nsile Strength (RTS |) | | | | 67.2 | kN | | |
| | | ilus) | | | | 122.2 | kN/mm | | |
| Thermal | Elongation Coefficie | | | | | 14 9 | ×10 ⁻⁶ /℃ | | |
| Permissik | ole Maximum Worki | ng Stress (40 | J% KIS) | | | 331.1 | N/mm ² | | |
| Everyday | Stress (EDS) (16% | %~25% RTS) | | 1: | 32.4 | ~206.9 | N/mm ² | | |
| | | | | | | 0.616 | Ω/km | | |
| Short Tim | ne Current | (1s) | | | | 7.4 | kA | | |
| Short Tim | ne Current Capacity | (20°C~200° | C) | | | 55.2 | kA ² S | | |
| | | Installation | | | | 240 | | | |
| | | | | | | 180 | mm | | |
| Installatio | n | | | | -10° | C ~ +50 | °C | | |
| Installation Transportation and Operation | | | | | -40° | C ~ +80 | °C | | |
| All Sizes and Values are Nominal Values | | | | | | | | | |
| All Sizes a | | | | | | | | | |
| | | al Values | e: ±2%; | | | | | | |
| | Stranding Cable Dia Cable We Supportin Rated Te Modulus Thermal Permissil Everyday DC Resis Short Tim Short Tim Minimum | Stranding direction of outer la Cable Diameter Cable Weight Supporting Cross Section Section of AS Wire Section of AA Wire Section of AL Tube Rated Tensile Strength (RTS Modulus of Elasticity (E-Modu Thermal Elongation Coefficie Permissible Maximum Worki Everyday Stress (EDS) (16% DC Resistance Short Time Current Short Time Current Short Time Current Capacity Minimum Bending Radius: | Stranding direction of outer layer is right h Cable Diameter Cable Weight Supporting Cross Section Section of AS Wire Section of AA Wire Section of AL Tube Rated Tensile Strength (RTS) Modulus of Elasticity (E-Modulus) Thermal Elongation Coefficient Permissible Maximum Working Stress (40 Everyday Stress (EDS) (16%~25% RTS) DC Resistance Short Time Current (1s) Short Time Current Capacity (20°C~200° Minimum Bending Radius: Installation: Operating: Installation | Stranding direction of outer layer is right hand(Z-Strai Cable Diameter Cable Weight Supporting Cross Section Section of AS Wire 49.48 mm ² Section of AA Wire 14.14 mm ² Section of AL Tube 17.52 mm ² Rated Tensile Strength (RTS) Modulus of Elasticity (E-Modulus) Thermal Elongation Coefficient Permissible Maximum Working Stress (40% RTS) Everyday Stress (EDS) (16%~25% RTS) DC Resistance Short Time Current (1s) Short Time Current Capacity (20°C~200°C) Minimum Bending Radius: Installation: Operating: Installation | Cable Weight Supporting Cross Section Section of AS Wire 49.48 mm² Section of AA Wire 14.14 mm² Section of AL Tube 17.52 mm² Rated Tensile Strength (RTS) Modulus of Elasticity (E-Modulus) Thermal Elongation Coefficient Permissible Maximum Working Stress (40% RTS) Everyday Stress (EDS) (16%~25% RTS) 12 DC Resistance Short Time Current Capacity (20°C ~200°C) Minimum Bending Radius: Installation: Operating: Installation | Stranding direction of outer layer is right hand(Z-Stranding) Cable Diameter Cable Weight Supporting Cross Section Section of AS Wire 49.48 mm² Section of AA Wire 14.14 mm² Section of AL Tube 17.52 mm² Rated Tensile Strength (RTS) Modulus of Elasticity (E-Modulus) Thermal Elongation Coefficient Permissible Maximum Working Stress (40% RTS) Everyday Stress (EDS) (16%~25% RTS) 132.4 DC Resistance Short Time Current (1s) Short Time Current Capacity (20°C~200°C) Minimum Bending Radius: Installation: Operating: -10° | Stranding direction of outer layer is right hand(Z-Stranding)Cable Diameter12.00Cable Weight435Supporting Cross Section81.1Section of AS Wire49.48 mm²Section of AA Wire14.14 mm²Section of AL Tube17.52 mm²Rated Tensile Strength (RTS)67.2Modulus of Elasticity (E-Modulus)122.2Thermal Elongation Coefficient14.9Permissible Maximum Working Stress (40% RTS)331.1Everyday Stress (EDS) (16%~25% RTS)132.4Short Time Current(1s)Short Time Current Capacity (20°C~200°C)55.2Minimum Bending Radius:Installation:240Operating:180180 | | |



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| 中天科技 | | | | | | | |
| ZhongTian | | OPGW Cal | ole Sp | ecifications | | Bid No: | OPGW |
| Cable Type: | OPGW - 96G652-AST-84 [46.2;60.4] | | | | | ELNR.: 10 0 | 09 93 |
| | | | | | | AS wire | |
| | | | N N | | | Optical fibers | and Gel |
| | (| \ge ($\cdot \cdot$ | \downarrow | | | SUS tube | |
| | ((| | • | | | AL-covered la | yer |
| | | | \mathbb{A} |) | | AA wire | |
| | | | | | | | |
| | | | | | | | |
| | | Martala | NL. | | NL. | | |
| | | Material | No | Material | No. | Mate | rial Dia. |
| | Fiber | | 96 | | | | 4.50 |
| OPGW | US Tube | SUS | 1 | lanar Dia | | JS outer-Dia. | 4.50 mm |
| Structure | AL-tube | 20.3%AS wire | I C | Inner-Dia. | | Outer-Dia. | 7.40 mm 2.50 mm |
| | Layeri | 20.3%AS wife | 6 | AA wire | 6 | Diameter | 2.50 mm |
| | | - | | - | | - | |
| | | - | | EE-1138 standard | | | |
| | | | outer lay | er is right hand(Z- | -Strand | ing) | |
| | Cable Di | | | | | | 12.40 mm |
| | Cable W | | | | | | 382 kg/km |
| | Supportin | ng Cross Sect | | 20.45 | | | 84.6 mm ² |
| | | Section of AS Section of AA | | 29.45 29.45 | mm ² | | |
| | | | | 25.66 | | | |
| | Rated Te | ensile Strength | (RTS) | | | | 46.2 kN |
| Technical Data | Modulus | of Elasticity (E | E-Modul | us) | | | |
| | Thermal | Elongation Co | efficien | t | | | 17.1 ×10⁻ /℃ |
| | Permissi | ble Maximum | Working | t g Stress (40% RT | S) | | 218.4 N/mm ² |
| | Everyday | / Stress (EDS | S) (16% [,] | ~25% RTS) | | 87.4 | ~136.5 N/mm ² |
| | DC Resis | stance | | | | | 0.467 Ω/km |
| | Short Tin | ne Current | | (1s) | | | 7.8 kA |
| | | | | (40℃~200℃) | | | 60.4 kA ² S |
| | Minimum | Bending Rad | | | | | |
| Tomosecture | المطملحة | | | Operating: | | | |
| Temperature | | | | | | | ℃ ~ +50 ℃ ℃ ~ +80 ℃ |
| Kange: | - | tation and Op | | | | -40 | C ~ +80 ℃ |
| Domarka | Remarks: All Sizes and Values are Nominal Values | | | | | | |
| Remarks: | | | | values ht Tolerance: ±2%; | | | |



| O ZTT | | | Type 4 | ļ | | Serial No: | ZTT2018 | 8-88240 |
|----------------|--|---|-----------------------------|--|--------|----------------|------------------|---------------------------|
| ZhongTian | | OPGW Cat | | Bid No: | OPO | GW | | |
| Cable Type: | | OPGW - 96 | G652-A | ST-109 [71.3;9 | 6.1] | ELNR.: 10 | 009 94 | |
| | | | | | | AS wire | | |
| | | | $\langle \bigcirc$ | | | Optical fibers | and Gel | - |
| | | \ge (\cdot , | X | _) | | SUS tube | | - |
| | (| | • > | | | AL-covered la | | - |
| | | | |) | | | ayer | - |
| | | | $\langle () \rangle$ | | | AA wire | | - |
| | | | P | | | | | |
| | | Material | No | Material | No. | Mate | erial Dia. | |
| | Fiber | G.652 | 96 | | | | | |
| OPGW | US Tube | SUS | 1 | | S | US outer-Dia. | 4.50 | mm |
| Structure | AL-tube | | 1 | Inner-Dia. | 4.70 | Outer-Dia. | 7.90 | mm |
| | Layer1 | 20.3%AS wire | 7 | AA wire | 4 | Diameter | 3.00 | mm |
| | | | | | | | | |
| | Stranding Cable Dia Cable W Supportir | g direction of c ameter eight ng Cross Sect Section of AS Section of AA Section of AL | ion Wire Wire tube | EE-1138 standard er is right hand(Z- 49.48 28.27 31.67 | Strand | | 109.4 | kg/km mm ² |
| | | ensile Strength | | | | | | |
| Technical Data | Modulus | Of Elasticity (E | z-IVIODUIU | JS) | | | 106.3 | kN/mm |
| | Dormissi | Elongation CC | Working |) Stress (40% RT | G) | | 10.1 | ×10 ⁻⁶ /℃ |
| | Fvervday | / Stress (EDS | | 25% RTS) | 3) | 104.3 | ~163 | N/mm ² |
| | DC Resis | stance |) (1070* | 25% RTS) | | 104.0 | 0.392 | N/mm ² Ω/km |
| | [| ne Current | (| 1s) | | | 9.8 | kA |
| | Short Tin | ne Current Ca | pacity (| 40℃~200℃) | | | 96.1 | kA ² S |
| | Minimum | n Bending Rad | lius: I | nstallation | | | 278 | mm |
| | _ | | (| Operating: | | | | mm |
| Temperature | . | | | | | | 0°C ~ +50 | |
| | | rtation and Op | | | | -4(| 0°C ~ +80 | °C |
| Remarks: | | and Values are | | | | | | |
| _ | | | Ĩ | ht Tolerance: ±2%; | , | | | 10/00 |
| Rev. ZTT-TD | Designe | linda.co | ii | Authorized | L | emon Lu | 2018/ | /6/29 |



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|---|---------------------------|------------|---------------|
| ZhongTian | OPGW Cable Specifications | Bid No: | OPGW |

Cable Type:

OPGW - 144G652-AST-105 [47.1;92.3] ELNR.: 10 009 95



| | | Material | No | Material | No. | Mate | erial Dia. |
|-----------|---------|--------------|-----|------------|------|---------------|------------|
| | Fiber | G.652 | 144 | | | | |
| OPGW | US Tube | SUS | 1 | | S | US outer-Dia. | 5.20 mm |
| Structure | AL-tube | | 1 | Inner-Dia. | 5.40 | Outer-Dia. | 8.30 mm |
| | Layer1 | 20.3%AS wire | 4 | AA wire | 8 | Diameter | 2.80 mm |
| | | | | | | | |

| | | g to IEC60794-4-1, IE | | | | | | | |
|----------------|----------------|--|-------------------|-------------------|-----------|-----------------------|--|--|--|
| | | direction of outer la | yer is right hand | Z-Stranding) | | 90 mm | | | |
| | Cable Diameter | | | | | | | | |
| | Cable We | eight | 38 | 34 kg/km | | | | | |
| | Supportin | ng Cross Section | | | 105 | 1 mm^2 | | | |
| | | Section of AS Wire | 24.6 | 3 mm ² | | | | | |
| | | Section of AA Wire | 80.4 | 6 mm ² | | | | | |
| | Rated Te | nsile Strength (RTS) | | | 47 | .1 kN | | | |
| Technical Data | Modulus | of Elasticity (E-Modu | ılus) | | 85 | .1 kN/mm ² | | | |
| | Thermal I | Elongation Coefficier | nt | | 18 | .5 ×10⁻⁰/℃ | | | |
| | Permissik | Elongation Coefficier ble Maximum Workir Stress (EDS) (16% | ng Stress (40% F | RTS) | 179 | .3 N/mm ² | | | |
| | Everyday | Stress (EDS) (16% | ~25% RTS) | • | 71.7 ~112 | .1 N/mm ² | | | |
| | DC Resis | tance | | | 0.36 | 6 0/km | | | |
| | Short Tim | | | | | | | | |
| | Short Tim | ne Current Capacity | (40°C~200°C) | | 92 | .3 kA ² S | | | |
| | Minimum | Bending Radius: | Installation: | | 27 | ′8 mm I | | | |
| | | | <u> </u> | | | - | | | |
| Temperature | Installatio | | | | -10℃ ~ +5 | | | | |
| Range: | Transport | tation and Operation | | | -40℃ ~ +8 | 30 ℃ | | | |
| Remarks: | All Sizes a | nd Values are Nomina | al Values | | | | | | |
| | Diameter 7 | Tolerance: ±1%; Wei | ght Tolerance: ±2 | %; | | | | | |
| Rev. ZTT-TD | Designei | linda.cai | Authorized | lemon lu | 201 | 8/6/29 | | | |



4. COLOR IDENTIFICATION OF FIBER IN OPGW

4.1 Color code of fiber in OPGW shall be identified referring to the following table:

| Typica | l number | of fiber: | 48 |
|--------|----------|-----------|----|
|--------|----------|-----------|----|

| Remark | Fiber No. & Color | | | | | | |
|---------------------|-------------------|--------|--------|--------|------|-------|--|
| | 1 | 2 | 3 | 4 | 5 | 6 | |
| Without Color Ding | Blue | Orange | Green | Brown | Gray | White | |
| Without Color Ring | 7 | 8 | 9 | 10 | 11 | 12 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 13 | 14 | 15 | 16 | 17 | 18 | |
| With S150 Color | Blue | Orange | Green | Brown | Gray | White | |
| Ring | 19 | 20 | 21 | 22 | 23 | 24 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 25 | 26 | 27 | 28 | 29 | 30 | |
| With S120 Color | Blue | Orange | Green | Brown | Gray | White | |
| Ring | 31 | 32 | 33 | 34 | 35 | 36 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 37 | 38 | 39 | 40 | 41 | 42 | |
| | Blue | Orange | Green | Brown | Gray | White | |
| With S90 Color Ring | 43 | 44 | 45 | 46 | 47 | 48 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |



Typical number of fiber: 96

| Remark | Fiber No. & Color | | | | | | | |
|---------------------|-------------------|--------|--------|--------|------|-------|--|--|
| | 1 | 1 2 | | 4 | 5 | 6 | | |
| | Blue | Orange | Green | Brown | Gray | White | | |
| Without Color Ring | 7 | 8 | 9 | 10 | 11 | 12 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 13 | 14 | 15 | 16 | 17 | 18 | | |
| With S150 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 19 | 20 | 21 | 22 | 23 | 24 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 25 | 26 | 27 | 28 | 29 | 30 | | |
| With S120 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 31 | 32 | 33 | 34 | 35 | 36 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 37 | 38 | 39 | 40 | 41 | 42 | | |
| | Blue | Orange | Green | Brown | Gray | White | | |
| With S90 Color Ring | 43 | 44 | 45 | 46 | 47 | 48 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 49 | 50 | 51 | 52 | 53 | 54 | | |
| With S60 | Blue | Orange | Green | Brown | Gray | White | | |
| Color Ring | 55 | 56 | 57 | 58 | 59 | 60 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 61 | 62 | 63 | 64 | 65 | 66 | | |
| With D160 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 67 | 68 | 69 | 70 | 71 | 72 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 73 | 74 | 75 | 76 | 77 | 78 | | |
| With D120 | Blue | Orange | Green | Brown | Gray | White | | |
| Color Ring | 79 | 80 | 81 | 82 | 83 | 84 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 85 | 86 | 87 | 88 | 89 | 90 | | |
| With D80 | Blue | Orange | Green | Brown | Gray | White | | |
| Color Ring | 91 | 92 | 93 | 94 | 95 | 96 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |



Typical number of fiber: 144

| Remark | Fiber No. & Color | | | | | | | |
|---------------------|-------------------|--------|--------|--------|------|-------|--|--|
| | 1 | 2 | 3 | 4 | 5 | 6 | | |
| | Blue | Orange | Green | Brown | Gray | White | | |
| Without Color Ring | 7 | 8 | 9 | 10 | 11 | 12 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 13 | 14 | 15 | 16 | 17 | 18 | | |
| With S180 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 19 | 20 | 21 | 22 | 23 | 24 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 25 | 26 | 27 | 28 | 29 | 30 | | |
| With S150 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 31 | 32 | 33 | 34 | 35 | 36 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 37 | 38 | 39 | 40 | 41 | 42 | | |
| With S120 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 43 | 44 | 45 | 46 | 47 | 48 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 49 | 50 | 51 | 52 | 53 | 54 | | |
| With SOO Calar Ding | Blue | Orange | Green | Brown | Gray | White | | |
| With S90 Color Ring | 55 | 56 | 57 | 58 | 59 | 60 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 61 | 62 | 63 | 64 | 65 | 66 | | |
| With S60 | Blue | Orange | Green | Brown | Gray | White | | |
| Color Ring | 67 | 68 | 69 | 70 | 71 | 72 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 73 | 74 | 75 | 76 | 77 | 78 | | |
| With S30 | Blue | Orange | Green | Brown | Gray | White | | |
| Color Ring | 79 | 80 | 81 | 82 | 83 | 84 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |
| | 85 | 86 | 87 | 88 | 89 | 90 | | |
| With D200 Color | Blue | Orange | Green | Brown | Gray | White | | |
| Ring | 91 | 92 | 93 | 94 | 95 | 96 | | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | | |



| Remark | Fiber No. & Color | | | | | | |
|-----------------|-------------------|--------|--------|--------|------|-------|--|
| | 97 | 98 | 99 | 100 | 101 | 102 | |
| With D160 Color | Blue | Orange | Green | Brown | Gray | White | |
| Ring | 103 | 104 | 105 | 106 | 107 | 108 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 109 | 110 | 111 | 112 | 113 | 114 | |
| With D120 | Blue | Orange | Green | Brown | Gray | White | |
| Color Ring | 115 | 116 | 117 | 118 | 119 | 120 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 121 | 122 | 123 | 124 | 125 | 126 | |
| With D80 | Blue | Orange | Green | Brown | Gray | White | |
| Color Ring | 127 | 128 | 129 | 130 | 131 | 132 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |
| | 133 | 134 | 135 | 136 | 137 | 138 | |
| With D40 | Blue | Orange | Green | Brown | Gray | White | |
| Color Ring | 139 | 140 | 141 | 142 | 143 | 144 | |
| | Red | Nature | Yellow | Violet | Pink | Aqua | |



Color ring method:



S180: Use single black color ring on the fiber surface with 180mm alternation:



D120: Use double black color ring on the fiber surface with 120mm alternation:



D80: Use double black color ring on the fiber surface with 80mm alternation:



D40: Use double black color ring on the fiber surface with 40mm alternation:





5. TEST REQUIREMENTS FOR OPGW

5.1 General

There are different test series to assure the quality of OPGW:

- Routine test (in-process testing according to internal quality plan)
- > Factory acceptance test (FAT, witnessed by customer)
- > Type test (only in case of a basic new design, repetition in exceptional cases)

OPGW tests shall be in accordance with applicable standards or agreements between purchaser and manufacturer.

As a general rule the tests will be performed according IEC 60794-4-10. However, if necessary tests can be done according to IEEE Std1138.

Type test

Type test may be waived by submitting maker's certificate of the similar product performed in an internationally acknowledged independent test organization or laboratory. If type test should be performed, it will be carried out according to an extra type test procedure reached to an agreement between purchaser and manufacturer.

Routine test

The optical attenuation coefficient on all production cable lengths is measured according to IEC 60793-1-CIC (Back-scattering technique, OTDR). Standard single-mode fibers are measured at 1310nm and at 1550nm. Non-zero dispersion shifted single-mode (NZDS) fibers are measured at 1550nm.

Factory test

Factory acceptance test is carried out on one sample per order in the presence of the customer or his representative. The requirements for quality characteristics are determined by relevant standards and agreed quality plans.

5.2 Test items

The following table shows that the test items will be carried out according to corresponding references.



| | Routine | FAT | Type Test | Test Procedure |
|--|---------|-----|-----------|--------------------|
| Test on fibers | | | | |
| Mode field diameter | | | | IEC 60793-1-45 |
| Geometric parameter | | | | IEC 60793-1-20 |
| Attenuation (OTDR) | • | ٠ | | IEC 60793-1-40 |
| Chromatic dispersion | | | | IEC 60793-1-42 |
| Cut-off wavelength (cable cut off) | | | | IEC 60793-1-44 |
| Test on wires before stranding | | | | |
| Diameter | • | • | | IEC61232/ IEC60104 |
| Tensile strength | • | • | | IEC61232/ IEC60104 |
| Stress at 1% extension (Only ACS wire) | • | • | | IEC61232 |
| Elongation at break | • | • | | IEC61232/ IEC60104 |
| Wrapping test (Only AA wire) | • | ٠ | | IEC60104 |
| Conductivity | • | ٠ | | IEC61232/ IEC60104 |
| Thickness of Al-cladding (Only ACS wire) | • | ٠ | | IEC61232 |
| Torsion test (Only ACS wire) | • | • | | IEC61232 |
| Tests on OPGW | | | | |
| Quality of surface | ٠ | ٠ | | IEC 60794-4-10 |
| Direction of lay outer | • | ٠ | | IEC 60794-4-10 |
| Lay length | • | ٠ | | IEC 60794-4-10 |
| Diameter of cable | • | ٠ | | IEC 60794-4-10 |
| Weight of Cable | • | ٠ | | IEC 60794-4-10 |
| DC-resistance | | | • | IEC 60794-4-10 |
| Breaking strength test | | ٠ | • | IEC 60794-4-10 |
| Stress Strain Test | | | • | IEC 60794-4-10 |
| Tensile performance test | | | • | IEC 60794-4-10 |
| Sheave test | | | • | IEC 60794-4-10 |
| Aeolian vibration simulation | | | • | IEC 60794-4-10 |
| Galloping test | | | • | IEC 60794-4-10 |
| Creep test | | | • | IEC 60794-4-10 |
| Temperature cycle test | | | • | IEC 60794-4-10 |
| Water penetration | | | • | IEC 60794-4-10 |
| Short circuit current test | | | • | IEC 60794-4-10 |
| Lightning test | | | • | IEC 60794-4-10 |

Notes: The mark "•" means different test items which belongs to different test series.



6. PACKING AND DRUM

OPGW shall be wound round a non-returnable wooden drum or iron-wooden drum. Both ends of OPGW shall be securely fastened to drum and sealed with a shrinkable cap. The required marking shall be printed with a weatherproof material on the outsides of drum according to customer's requirement.





| | | Drum Dimensions & Weights | | | | | | |
|------------------------|--------------------|---------------------------|----|-----|----|----------|--------|--|
| Cable Diameter (mm) | Drum Length (m) | D | b | В | d | Α | weight | |
| () | () | cm | cm | cm | cm | cm | kg | |
| | 2000 | 120 | 90 | 110 | 80 | 10.5±0.5 | 150 | |
| 10.5-11.0 | 3000 | 120 | 90 | 110 | 80 | 10.5±0.5 | 150 | |
| 10.5-11.0 | 4000 | 130 | 90 | 110 | 80 | 10.5±0.5 | 170 | |
| | 5000 | 140 | 90 | 110 | 80 | 10.5±0.5 | 190 | |
| 12.0-12.5 | 2000 | 120 | 90 | 110 | 80 | 10.5±0.5 | 150 | |
| | 3000 | 130 | 90 | 110 | 80 | 10.5±0.5 | 170 | |
| | 4000 | 140 | 90 | 110 | 80 | 10.5±0.5 | 190 | |
| | 5000 | 150 | 90 | 110 | 80 | 10.5±0.5 | 210 | |
| 13.0-14.5 | 2000 | 130 | 90 | 110 | 80 | 10.5±0.5 | 170 | |
| | 3000 | 140 | 90 | 110 | 80 | 10.5±0.5 | 190 | |
| | 4000 | 150 | 90 | 110 | 80 | 10.5±0.5 | 210 | |
| | 5000 | 160 | 90 | 110 | 80 | 10.5±0.5 | 240 | |